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(54) **Title:** TRANSPORT DEVICE FOR TRANSPORTING GOODS, PREFERABLY ON PALLETS, COMPRISING TWO LATERALLY PERIPHERAL TRACTION ELEMENTS, ESPECIALLY TRANSPORT CHAINS.

(57) **Abstract:** The present invention pertains to a transport device for transporting goods, preferably on pallets or the like, along a transport path, said device comprising at least two lateral peripheral traction elements (2), especially transport chains. To this end, support elements (3) are fixed, preferably articulated, to the peripheral traction elements (2), the goods to be transported or the pallets being supported on said support elements. The support elements (3) are arranged tightly in a row along the traction element, and especially cover the peripheral traction element (2), each peripheral traction element (2) having its own support element (3).

Transport Device for Transporting Goods, Preferably on Pallets, Comprising Two Laterally Peripheral Traction Elements, Especially Transport Chains

5 The present invention pertains to a transport device for transporting goods, preferably on pallets or the like, along a transport path with at least two lateral, driven peripheral traction elements, especially transport chains.

10 Pallets have hitherto been transported either on rollers or on chains. Rollers function in case of the longitudinal transport of the pallets only, but, depending on the spacing of the rollers, the run is not particularly smooth. Chains can be used for longitudinal and transverse transport. The support surface to the pallet is relatively small. The pallets are correspondingly also spared only slightly, especially in case of heavy loads. The chain must always be lubricated and it is "dirty" as a result and also contaminates the load.

15 Based on the above-described state of the art, the object of the present invention is to provide a transport device of the type described in the introduction, which has a simple design, can be used in a versatile manner and transports preferably heavy goods, pallets or the like in such a way that it is gentle on the product and nevertheless operates with low noise.

20 The transport device with the features in the independent claim 1 is proposed according to the present invention to accomplish this object.

25 Advantageous variants of the subject of the present invention are described in claims 2 through 18.

An essential aspect of the present invention is that support elements, by which the goods or the pallet are carried, are fixed, preferably articulated, to the peripheral traction element.

The support elements are preferably arranged at closely spaced locations from one another in a row along the traction element and essentially cover the peripheral traction element, and each of the two peripheral traction elements preferably have support elements of their own, which are not connected to one another. The support elements are of an identical and one-piece design and have a flat upper side in a preferred embodiment variant.

Another aspect of the present invention is that the support elements have exclusively a support function and the traction elements have exclusively a traction function.

The support elements may have at least one lower sliding surface and slide on a stationary rail, especially a stainless steel rail, being supported on same, wherein the rail preferably has a longitudinal guiding function for the support elements or the traction elements.

The support elements are preferably plastic parts, especially moldings, which are preferably provided with a self-lubricating effect, good slidability, good compressive strength and/or good impact resistance.

Consequently, a transport device according to the present invention is preferably a plastic link chain, in which the load rests on the plastic links and is slidingly dispersed on a steel guide. The plastic links are fastened to a traction element, preferably a chain. However, embodiments with a toothed belt and a cowshed cable [sic - "Stallseil" in line 29, p. 2 of German original is a typo for "Stahlseil" meaning "steel cable" - Tr.Ed.] are conceivable as traction elements.

The load or goods stands on a sufficiently large, clean and essentially closed surface and is transported by same gently and with low noise.

In prior-art embodiments, the goods stand directly on the chain and therefore come directly into contact with the lubricant of the chain. The consequence of this is the inevitable contamination of the goods. Since the lubricant is removed hereby from the chain, the chain must be lubricated again at a corresponding frequency. Conversely, dirt or wear particles will be transferred directly from the goods to the chain and to the chain guide. By contrast, the goods stand on a clean plastic surface in the present invention. Dirt does not enter the chain directly from the goods.

A visually pleasant appearance is obtained as well. The traction element, preferably a chain, is not visible. As a result, the transporter has an aesthetically pleasant and modern appearance. There is a high level of freedom in terms of design concerning the shape and the color of the transporter, which may be provided with a cover.

Improved working conditions are also obtained for human operators. Chain transporters are used in manual stations. For example, pallets are loaded or unloaded there by people.

Commissioning is also carried out directly from pallets. People, who are now protected according to the present invention, handle [goods] in the immediate vicinity of running chains. Due to the chain being protected, workers are not exposed to dirt, either. Thus, the present invention creates advantages in terms of safety engineering due to a nearly closed, clean surface.

The transport device according to the present invention may be called a caterpillar transporter, which is designed for the said intended use as a prior-art chain transporter, i.e.,

for the transverse and longitudinal transport of preferably heavy goods such as pallets, skeleton containers, skids or the like. Additional supporting of the middle skid is preferable during the transverse transport of pallets, either by designing the transporter as a three-stand transporter, i.e., with three driven plate chains, or by arranging an additional roller or sliding strip in the middle.

Other advantageous features of the present invention appear from the following description, in which preferred exemplary embodiments of the present invention are explained in greater detail on the basis of the drawings. In the drawings,

Figure 1 shows a schematic perspective view of a transport device according to the present invention;

Figure 2 shows a perspective view of the detail of a traction element strand with a support element;

Figure 3 shows a schematic front view of the detail according to Figure 2, which is supported on a guide rail, and

Figures 4 and 5 show another support element with a traction element strand in views corresponding to those in Figures 2 and 3 of the first embodiment variant.

Figures 1 through 3 show a first embodiment of a transport device 1 for transporting goods on pallets or the like along a transport path with two lateral, driven peripheral traction elements 2 in the form of transport chains.

The transport device 1 comprises side parts and cross struts and has a single gear motor 10, which directly drives a transversely extending drive shaft 11, on which drive pinions for the traction elements 2 are seated and mesh with lateral peripheral transport chains and drive the latter. Tensioning is performed directly at the deflecting pinions of the peripheral transport chains.

The transporter may also be designed such that the drive is flanged on one side to a side part and a synchronization shaft, which is displaced to tension the chain, is seated on the other side. Gear motors may optionally be flanged on both side parts as well.

In particular, the transport device 1 has two lateral, driven peripheral traction elements with articulated support elements 3, which carry the goods or the pallet.

The support elements 3 are arranged at closely spaced locations from one another along the traction element and essentially cover the peripheral traction element 2.

Each peripheral traction element 2 has support elements 3 of its own, which are not connected directly to one another and have an identical and one-piece design and have a flat upper side 4.

The support elements 3 have exclusively a carrying function and the traction elements 2 have exclusively a traction function. The support elements 3 have two lateral lower sliding surfaces 5, and the support elements slide on a stationary rail 6, being supported on same, in the form of a stainless steel rail, which dissipates the heat of friction during operation.

The rail 6 has a longitudinal guiding function for the support elements 3 or the traction

elements 2.

The traction elements 2 and the rails 6 are covered with a lateral wall cover 12 each.

- 5 In particular, the support elements are carriers in the form of plastic parts, which are moldings and are provided with a good self-lubricating effect, good slidability, good compressive strength and good impact resistance.

10 The upper side 4 of the support elements 3 has a slight upward arch in the direction of transport F and has a middle, flat depression 7 in the direction of transport F in the area of the traction element 2, such that when an object or a pallet lies on it, the load P is transmitted vertically downwardly to the steel rail. The support elements 3 have essentially an inverted U-shaped cross section, as this can be seen especially in Figures 2 and 3.

- 15 Support elements 3 of a different design, which have a larger support surface for goods lying on them, are used in a transport device 1 of the aforementioned design in Figures 4 and 5.

20 In particular, the support elements 3 have essentially a "double T"-shaped cross section, and integrated upper support surfaces 8, which bring about the above-mentioned larger support surface, are also provided laterally from the traction element 2 for the goods or the pallet. The upper lateral support surfaces 8 are supported at the bottom by vertical cross struts 20, which disperse the load represented by the goods obliquely downwardly to the lower sliding surface 5.

- 25 The support elements 3 according to the first variant as well as according to the second variant may have a two-layer design and have in this case an upper elastic layer, which acts

as a flexible skid-resistant flat support pad.

Each support element 3 is fastened at right angles to the direction of transport F via two studs 9 to the traction element 2, namely, the transport chain. The transport chain is a hollow bolt chain. The support elements and carriers made of a slidable plastic are passed through holes in the hollow bolt chain and through corresponding holes in the plastic parts and support elements and are fixed in an easily detachable manner and are thus easy to replace, especially in case of wear.

Both above-mentioned embodiment variants of transport devices 1 are so-called caterpillar transporters, which may be designed as longitudinal transporters and/or transverse transporters.

If the caterpillar transporter is designed as a longitudinal transporter, it has an additional middle support, especially an additional middle transport strand in the manner of the lateral traction elements 2 and the support elements 3, or an additional middle roller or sliding strip.

A transport device 1 of the above-mentioned type may be built up from individual transport path modules, which can be put together, preferably plugged one into another, in the direction of transport F and are essentially of an identical design, corresponding to a desired overall length of a transporter.